CD80M Dri-Prime[®] Pumps



The Godwin Dri-Prime 3" (75mm) CD80M automatic priming centrifugal pump is a compact and highly maneuverable portable pumping system that can deliver a maximum of 450 gallons per minute (28.4 l/se.c) and total dynamic heads to 93 feet (28.3M). The CD80M comes standard mounted on a highway trailer or skid mounted, and both include an integral 30 gallon (113.5 liter) fuel tank for overnight running capabilities. A recessed impeller model is also available for increased solids handling. Indefinite dry running is no problem due to the unique Godwin oil bath mechanical seal design. Solids handling, dry-running and portability make the CD80M the perfect choice for small dewatering and bypass applications.

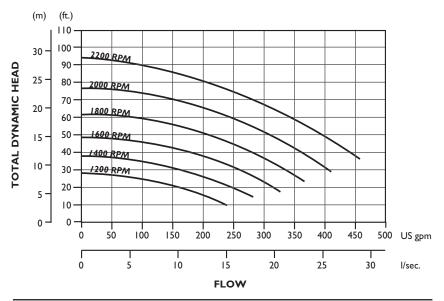
Features

- Close coupled centrifugal pump with vacuum priming compressor mounted to a diesel engine. Also available in electric drive or as bare shaft pumpend.
- All cast iron construction with cast chromium steel impeller. Also available in 316 stainless steel.
- Extensive application flexibility will handle raw sewage, sludges and liquids with solids up to 1-5/8" (40mm) in diameter.
- Continuously operated "Godwin" air ejector priming device requiring no form of periodic adjustment or control.
- Dry running, oil bath, mechanical seal with abrasion resistant solid silicon carbide interfaces.

- Solids handling mushroom-type Non-Return Valve with renewable flexible rubber seat and quick release access feature.
- Compact unit mounted on twowheeled highway trailer or skid base, both incorporating integral overnight running fuel tank.
- Simple maintenance normally limited to checking engine and seal cavity oil levels.
- Standard engine: Yanmar 3TNE74. Available with a variety of engines including Lister, Hatz, Perkins and Deutz.
- Available with optional silence pack.



CD80M Performance Curve



Performance Table

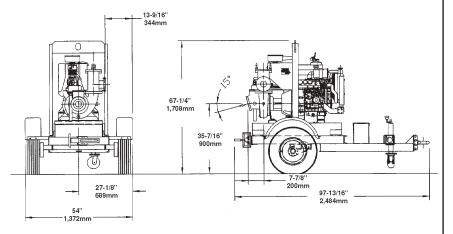
Diesel Set — Yanmar 3TNE74 14.0 hp (11 kw) @ 2200 rpm Impeller Diameter — 7 1/2 inches (190 mm)

Total Delivery Head — Feet							
Total Suction	10	15	20	25	30		
Head — Feet	Output — GPM						
10	450	435	430	415	400		
15	440	430	425	410	385		
20	410	385	350	315	290		
25	370	330	300	280	255		

Performance data listed in table and curves based on water tests at sea level and 68° F (20° C). Larger diameter pipes may be required for maximum flows.

Dimensions

CD80M — Yanmar 3TNE74, GP30 Highway Trailer Weight: 1,550 lbs. (703 kg.)



Specifications

Maximum Operating Speed: 2200 rpm **Maximum Operating Temperature:** +212° F (100° C) **Maximum Working Pressure:** 41 psi (2.8 BAR) **Maximum Suction Pressure:** 29.0 psi (2.0 BAR) Maximum Casing Pressure: 61 psi (4.2 BAR) **Fuel Tank Capacity:** 30 gallons (113.5 liters) **Fuel Consumption:** 0.84 gph (3.18 lph) **Pipe Connections:** 3" (75mm) ASA 150# **Solids Handling:** 1-5/8" (40mm) diameter

Materials

Pump Casing, Suction Cover, Separation Tank and Wearplates: Close-grained cast iron Impeller: Cast chromium steel to minimum Brinell hardness, 341 HB Shaft: 1-1/2% nickel/chromium steel NRV-Mushroom: High nitrile rubber Mechanical Seal Faces: Solid silicon carbide

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BRANCH LOCATIONS:

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